

## Threader Selection

	Model	Page No.	Pipe Threads (inches)				Bolt Threads		
			NPT	BSPT	NPSM	BSPP	UNF	UNC	ACME
<b>Manual Ratchet Threaders</b>	00R	4.3	1/8-1	1/8-1	1/8-1	—	1/4-2	1/4-2	—
	11R	4.3	1/8-1 1/4	1/8-1 1/4	1/8-1 1/4	3/8-1	—	—	—
	12R	4.3	1/8-2	1/8-2	1/8-2	1/4-2	—	—	—
	31-A Series*	4.3	1/2-1	1/2-1	1/2-1	1/2-1	—	—	—
<b>Receding Threaders</b>	65R	4.8	1-2	1-2	—	—	—	—	—
	141	4.10	2 1/2-4	2 1/2-4	—	—	—	—	—
	161	4.10	4-6	4-6	—	—	—	—	—
<b>Hand-Held Power Threaders</b>	600	4.13	1/8-1 1/4	1/8-1 1/4	1/8-1 1/4	3/8-1	—	—	—
	690	4.14	1/8-2	1/8-2	1/8-2	1/4-2	—	—	—
	700	4.15	1/8-2	1/8-2	1/8-2	1/4-2	—	—	—
<b>Threading Machines</b>	300	4.16	1/8-2	1/8-2	1/8-2	1/4-2	1/4-2	1/4-2	3/4-1 3/8
	300 Compact	4.24	1/8-2	1/8-2	1/8-2	1/4-2	1/4-2	1/4-2	3/4-1 3/8
	535A	4.18	1/8-2	1/8-2	1/8-2	1/4-2	5/16-2	5/16-2	5/16-2
	535	4.20	1/8-2	1/8-2	1/8-2	1/4-2	1/4-2	1/4-2	3/4-1 3/8
	1210	4.22	1/8-2	1/8-2	—	—	—	—	—
	1215	4.23	1/2-1 1/2	1/2-1 1/2	—	—	—	—	—
	1822-I	4.25	1/8-2	1/8-2	1/8-2	1/4-2	1/4-2	1/4-2	3/4-1 3/8
	1224	4.28	1/4-4	1/4-4	1/8-2	1/4-2	1/4-2	1/4-2	3/4-1 3/8

\* Standard configuration but can use any 12R dies.

