

Power-Bolt® Heavy-Duty Sleeve Anchor

PRODUCT DESCRIPTION

The Power-Bolt anchor, is a heavy duty sleeve style, self-locking anchor which is vibration resistant and removable. It is available with a finished hex head or flat head with a hex key insert and can be used in concrete, block, brick, or stone.

Expansion occurs at two locations within the drilled hole. First, the cone is pulled into the large triple-tined expansion sleeve, developing a mid-level, compression force. Further turning causes the threaded bolt to advance into the threads of the expander cone, forcing its four sections outward. This action engages the base material deep in the anchor hole, greatly increasing the holding power of the Power-Bolt. The bolt and cone remain locked together which prevents loosening under vibratory conditions.

The Power-Bolt is also designed to draw the fixture into full bearing against the base material through the action of its flexible compression ring. As the anchor is being tightened, the compression ring will crush if necessary to tightly secure the fixture against the face of the base material.

The internal bolt of the Power-Bolt is removable and reusable in the same anchor sleeve making it suitable for applications such as mounting machinery which may need to be removed for service and for temporary applications such as heavy duty form work.

GENERAL APPLICATIONS AND USES

- Column Base Plates and Mechanical Equipment
- Dock Bumpers and Support Ledgers
- Racking and Railing Attachments

FEATURES AND BENEFITS

- + High load capacity
- + Two-level expansion mechanism
- + Internal high strength bolt is removable and reusable
- + Compression zone in sleeve clamps fixture to the base material
- + Low profile finished head design

TESTING, APPROVALS AND LISTINGS

Tested in accordance with ASTM E488 and AC01 criteria
FM Global (Factory Mutual) – File No. J.I. 1K8A3.AH (See report for sizes)
Underwriters Laboratories (UL Listed) – File No. EX1289 (See listing for sizes)

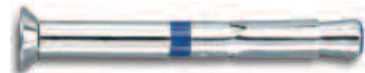
APPROVALS AND LISTINGS

CSI Divisions: 03151-Concrete Anchoring, 04081-Masonry Anchorage and 05090-Metal Fastenings. Expansion anchors shall be Power-Bolt as supplied by Powers Fasteners, Inc., Brewster, NY.

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**Hex Head Power-Bolt
Assembly**



**Flat Head Power-Bolt
Assembly**

HEAD STYLES

Finished Hex Head
Flat Head

ANCHOR MATERIALS

Zinc Plated Carbon Steel
Type 304 Stainless Steel

ANCHOR SIZE RANGE (TYP.)

1/4" diameter through 3/4" diameter

SUITABLE BASE MATERIALS

Normal-Weight Concrete
Structural Lightweight Concrete
Grouted Concrete Masonry (CMU)
Hollow CMU
Brick Masonry
Stone

INSTALLATION SPECIFICATIONS

Carbon Steel Hex Head Power-Bolt

Dimension	Anchor Diameter, d					
	1/4"	5/16"	3/8"	1/2"	5/8"	3/4"
ANSI Drill Bit Size, d_{bit} (in.)	1/4	5/16	3/8	1/2	5/8	3/4
Fixture Clearance Hole, d_h (in.)	5/16	3/8	7/16	9/16	11/16	13/16
Internal Bolt Size (UNC)	10-24	1/4-20	5/16-18	3/8-16	1/2-13	5/8-11
Head Height (in.)	7/64	11/64	13/64	15/64	5/16	25/64
Washer O.D., d_w (in.)	1/2	5/8	13/16	1	1-1/4	1-1/2
Wrench Size (in.)	5/16	7/16	1/2	9/16	3/4	15/16
Max Bolt Torque, T_{max} (ft-lbs)	4	12	25	45	100	120

Carbon Steel Flat Head Power-Bolt (80°–82° head)

Dimension	Anchor Diameter, d		
	3/8"	1/2"	5/8"
ANSI Drill Bit Size, d_{bit} (in.)	3/8	1/2	5/8
Fixture Clearance Hole, d_h (in.)	7/16	9/16	11/16
Internal Bolt Size (UNC)	5/16-18	3/8-16	1/2-13
Head Height (in.)	15/64	1/4	21/64
Head Diameter, d_{hd} (in.)	3/4	7/8	1-1/8
Allen Wrench Size (in.)	7/32	5/16	3/8
Max Bolt Torque, T_{max} (ft-lbs)	25	45	100

Stainless Steel Hex Head Power-Bolt

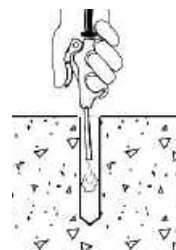
Dimension	Anchor Diameter, d				
	1/4"	3/8"	1/2"	5/8"	3/4"
ANSI Drill Bit Size, d_{bit} (in.)	1/4	3/8	1/2	5/8	3/4
Fixture Clearance Hole, d_h (in.)	5/16	7/16	9/16	11/16	13/16
Internal Bolt Size (UNC)	10-24	5/16-18	3/8-16	1/2-13	5/8-11
Head Height (in.)	7/64	13/64	15/64	5/16	25/64
Washer O.D., d_w (in.)	1/2	13/16	1	1-1/4	1-1/2
Wrench Size (in.)	5/16	1/2	9/16	3/4	15/16
Max Bolt Torque, T_{max} (ft-lbs)	3	12	25	60	90

Installation Procedure

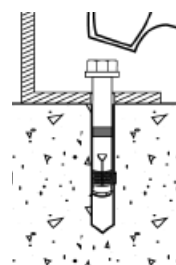
Using the proper diameter bit, drill a hole into the base material to a depth of at least 1/2" or one anchor diameter deeper than the embedment required. The tolerances of the drill bit used must meet the requirements of ANSI Standard B212.15.



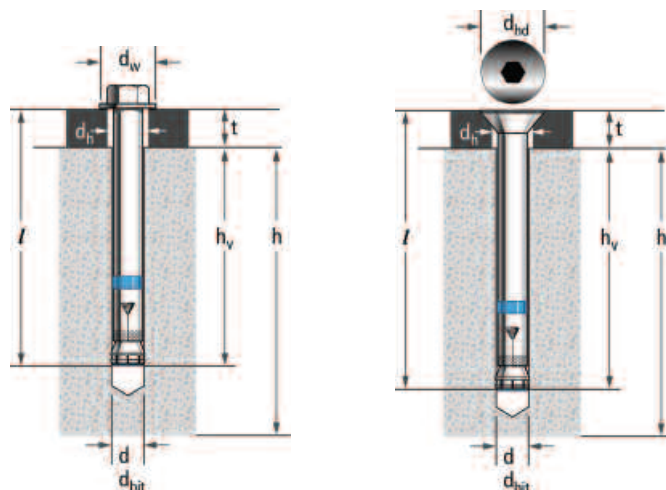
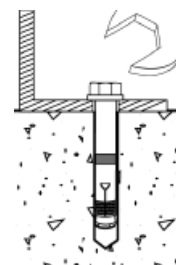
Blow the hole clean of dust and other material. Do not modify the anchor or advance the bolt in the anchor assembly prior to installation.



Drive the anchor through the fixture into the anchor hole until the bolt head is firmly seated against the fixture. Be sure the anchor is driven to the required embedment depth.



Tighten the anchor by turning the head 3 to 4 turns past finger tight.



Nomenclature

- d = Diameter of anchor
- d_{bit} = Diameter of drill bit
- d_h = Diameter of fixture clearance hole
- d_{hd} = Flat head diameter
- d_w = Diameter of washer
- h = Base material thickness.
The minimum value of h should be $1.5h_v$ or 3", whichever is greater
- h_v = Minimum embedment depth
- l = Length of anchor
- t = Fixture thickness

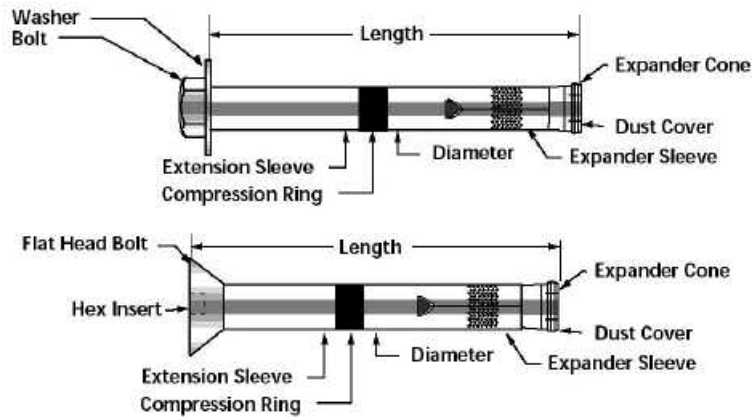
MATERIAL SPECIFICATIONS

Anchor Component	Carbon Steel Hex Head	Carbon Steel Flat Head	Stainless Steel Hex Head
Internal Bolt	*SAE Grade 5	SAE Grade 5	**Type 304 SS
Washer	AISI 1040	N/A	Type 18-8 SS
Expander Sleeve	AISI 1010	AISI 1010	Type 304 SS
Extension Sleeve	AISI 1010	AISI 1010	Type 304 SS
Expander Cone	AISI 12L14	AISI 12L14	Type 303 SS
Compression Ring	Nylon	Nylon	Nylon
Dust Cap	Nylon	Nylon	Nylon
Zinc Plating	ASTM B 633, SC1, Type III (Fe/Zn 5) – Mild Service Condition		N/A

* 1/4" and 5/16" Diameter Power-Bolts are manufactured with SAE Grade 8 internal bolts.

** Manufactured with a minimum yield strength of 65,000 psi.

Stainless steel anchor components are passivated. The stainless steel expander cone is zinc plated.



Length Identification

Mark	□	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O
From	1"	1-1/2"	2"	2-1/2"	3"	3-1/2"	4"	4-1/2"	5"	5-1/2"	6"	6-1/2"	7"	7-1/2"	8"	8-1/2"
Up to but not including	1-1/2"	2"	2-1/2"	3"	3-1/2"	4"	4-1/2"	5"	5-1/2"	6"	6-1/2"	7"	7-1/2"	8"	8-1/2"	9"

PERFORMANCE DATA

Ultimate Load Capacities for Carbon and Stainless Steel Power-Bolt in Normal-Weight Concrete^{1,2}

Anchor Diameter <i>d</i> in. (mm)	Minimum Embedment Depth <i>h_v</i> in. (mm)	Minimum Concrete Compressive Strength (<i>f'_c</i>)							
		2,000 psi (13.8 MPa)		3,000 psi (20.7 MPa)		4,000 psi (27.6 MPa)		6,000 psi (41.4 MPa)	
		Tension lbs. (kN)	Shear lbs. (kN)	Tension lbs. (kN)	Shear lbs. (kN)	Tension lbs. (kN)	Shear lbs. (kN)	Tension lbs. (kN)	Shear lbs. (kN)
1/4 (6.4)	1 1/4 (31.8)	1,180 (5.3)	2,070 (9.3)	1,380 (6.2)	2,100 (9.5)	1,580 (7.1)	2,130 (9.6)	1,660 (7.5)	2,130 (9.6)
	1 3/4 (44.5)	1,400 (6.3)	2,070 (9.3)	1,550 (7.0)	2,305 (10.4)	1,700 (7.7)	2,540 (11.4)	1,860 (8.4)	2,540 (11.4)
	2 1/2 (63.5)	1,880 (8.5)	2,070 (9.3)	1,940 (8.7)	2,730 (12.3)	2,000 (9.0)	3,385 (15.2)	2,100 (9.5)	3,385 (15.2)
5/16 (7.9)	1 1/2 (38.1)	2,320 (10.4)	2,800 (12.6)	2,430 (10.9)	3,000 (13.5)	2,540 (11.4)	3,200 (14.4)	2,620 (11.8)	3,200 (14.4)
	2 (50.8)	2,640 (11.9)	3,280 (14.8)	2,880 (13.0)	3,755 (16.9)	3,120 (14.0)	4,230 (19.0)	3,270 (14.7)	4,230 (19.0)
	3 (76.2)	2,880 (13.0)	3,440 (15.5)	3,330 (15.0)	4,410 (19.8)	3,780 (17.0)	5,380 (24.2)	4,260 (19.2)	5,380 (24.2)
3/8 (9.5)	2 (50.8)	3,500 (15.8)	3,985 (17.9)	4,045 (18.2)	5,205 (23.4)	4,585 (20.6)	6,425 (28.9)	5,915 (26.6)	7,440 (33.5)
	2 1/2 (63.5)	3,800 (17.1)	4,380 (19.7)	4,330 (19.5)	5,770 (26.0)	4,855 (21.8)	7,160 (32.2)	6,665 (30.0)	7,960 (35.8)
	3 1/2 (88.9)	4,395 (19.8)	4,980 (22.4)	5,195 (23.4)	6,815 (30.7)	5,995 (27.0)	8,650 (38.9)	7,150 (32.2)	8,650 (38.9)
1/2 (12.7)	2 1/2 (63.5)	4,900 (22.1)	6,840 (30.8)	5,710 (25.7)	7,535 (33.9)	6,520 (29.3)	8,225 (37.0)	7,320 (32.9)	8,225 (37.0)
	3 1/2 (88.9)	6,140 (27.6)	8,540 (38.4)	7,590 (34.2)	9,200 (41.4)	9,040 (40.7)	9,860 (44.4)	9,890 (44.5)	10,780 (48.5)
	5 (127.0)	7,260 (32.7)	10,140 (45.6)	8,480 (38.2)	11,230 (50.5)	9,700 (43.7)	12,320 (55.4)	10,935 (49.2)	12,315 (55.4)
5/8 (15.9)	2 3/4 (69.9)	5,360 (24.1)	7,970 (35.9)	6,535 (29.4)	9,970 (44.9)	7,705 (34.7)	11,970 (53.9)	8,490 (38.2)	11,970 (53.9)
	4 (101.6)	6,460 (29.1)	10,860 (48.9)	8,210 (36.9)	12,710 (57.2)	9,960 (44.8)	14,560 (65.5)	13,110 (59.0)	15,900 (71.6)
	6 (152.4)	9,400 (42.3)	13,780 (62.0)	10,570 (47.6)	16,230 (73.0)	11,740 (52.8)	18,680 (84.1)	15,580 (70.1)	18,670 (84.0)
3/4 (19.1)	3 (76.2)	7,660 (34.5)	12,375 (55.7)	8,580 (38.6)	14,245 (64.1)	9,500 (42.8)	16,110 (72.5)	10,780 (48.5)	16,110 (72.5)
	4 1/2 (114.3)	10,060 (45.3)	16,900 (76.1)	11,200 (50.4)	20,250 (91.1)	12,340 (55.5)	23,600 (106.2)	16,240 (73.1)	23,600 (106.2)
	7 (177.8)	11,780 (53.0)	22,640 (101.9)	13,440 (60.5)	25,880 (116.5)	15,100 (68.0)	29,120 (131.0)	21,980 (98.9)	29,120 (131.0)

1. Tabulated load values are for anchors installed in concrete. Concrete compressive strength must be at the specified minimum at the time of installation.

2. Ultimate load capacities must be reduced by a minimum safety factor of 4.0 or greater to determine allowable working load. Consideration of safety factors of 10 or higher may be necessary depending upon the application such as life safety or overhead.

PERFORMANCE DATA

Allowable Load Capacities for Carbon and Stainless Steel Power-Bolt in Normal-Weight Concrete^{1,2,3}

Anchor Diameter <i>d</i> in. (mm)	Minimum Embedment Depth <i>h_v</i> in. (mm)	Minimum Concrete Compressive Strength (<i>f'_c</i>)							
		2,000 psi (13.8 MPa)		3,000 psi (20.7 MPa)		4,000 psi (27.6 MPa)		6,000 psi (41.4 MPa)	
		Tension lbs. (kN)	Shear lbs. (kN)	Tension lbs. (kN)	Shear lbs. (kN)	Tension lbs. (kN)	Shear lbs. (kN)	Tension lbs. (kN)	Shear lbs. (kN)
1/4 (6.4)	1 1/4 (31.8)	295 (1.3)	515 (2.3)	345 (1.6)	525 (2.4)	395 (1.8)	535 (2.4)	415 (1.9)	530 (2.4)
	1 3/4 (44.5)	350 (1.6)	515 (2.3)	390 (1.8)	575 (2.6)	425 (1.9)	635 (2.9)	465 (2.1)	635 (2.9)
	2 1/2 (63.5)	470 (2.1)	515 (2.3)	485 (2.2)	680 (3.1)	500 (2.3)	845 (3.8)	525 (2.4)	845 (3.8)
5/16 (7.9)	1 1/2 (38.1)	580 (2.6)	700 (3.2)	610 (2.7)	750 (3.4)	635 (2.9)	800 (3.6)	655 (2.9)	800 (3.6)
	2 (50.8)	660 (3.0)	820 (3.7)	720 (3.2)	940 (4.2)	780 (3.5)	1,060 (4.8)	820 (3.7)	1,060 (4.8)
	3 (76.2)	720 (3.2)	860 (3.9)	835 (3.8)	1,105 (5.0)	945 (4.3)	1,345 (6.1)	1,065 (4.8)	1,345 (6.1)
3/8 (9.5)	2 (50.8)	875 (3.9)	995 (4.5)	1,010 (4.5)	1,300 (5.9)	1,145 (5.2)	1,605 (7.2)	1,480 (6.7)	1,860 (8.4)
	2 1/2 (63.5)	950 (4.3)	1,095 (4.9)	1,080 (4.9)	1,445 (6.5)	1,215 (5.5)	1,790 (8.1)	1,665 (7.5)	1,990 (9.0)
	3 1/2 (88.9)	1,100 (5.0)	1,245 (5.6)	1,300 (5.9)	1,705 (7.7)	1,500 (6.8)	2,165 (9.7)	1,790 (8.1)	2,165 (9.7)
1/2 (12.7)	2 1/2 (63.5)	1,225 (5.5)	1,710 (7.7)	1,430 (6.4)	1,885 (8.5)	1,630 (7.3)	2,055 (9.2)	1,830 (8.2)	2,055 (9.2)
	3 1/2 (88.9)	1,535 (6.9)	2,135 (9.6)	1,900 (8.6)	2,300 (10.4)	2,260 (10.2)	2,465 (11.1)	2,470 (11.1)	2,695 (12.1)
	5 (127.0)	1,815 (8.2)	2,535 (11.4)	2,120 (9.5)	2,810 (12.6)	2,425 (10.9)	3,080 (13.9)	2,735 (12.3)	3,080 (13.9)
5/8 (15.9)	2 3/4 (69.9)	1,340 (6.0)	1,995 (9.0)	1,635 (7.4)	2,495 (11.2)	1,925 (8.7)	2,995 (13.5)	2,125 (9.6)	2,995 (13.5)
	4 (101.6)	1,615 (7.3)	2,715 (12.2)	2,055 (9.2)	3,180 (14.3)	2,490 (11.2)	3,640 (16.4)	3,275 (14.7)	3,975 (17.9)
	6 (152.4)	2,350 (10.6)	3,445 (15.5)	2,645 (11.9)	4,060 (18.3)	2,935 (13.2)	4,670 (21.0)	3,895 (17.5)	4,670 (21.0)
3/4 (19.1)	3 (76.2)	1,915 (8.6)	3,095 (13.9)	2,145 (9.7)	3,560 (16.0)	2,375 (10.7)	4,025 (18.1)	2,695 (12.1)	4,025 (18.1)
	4 1/2 (114.3)	2,515 (11.3)	4,225 (19.0)	2,800 (12.6)	5,065 (22.8)	3,085 (13.9)	5,900 (26.6)	4,060 (18.3)	5,900 (26.6)
	7 (177.8)	2,945 (13.3)	5,660 (25.5)	3,360 (15.1)	6,470 (29.1)	3,775 (17.0)	7,280 (32.8)	5,495 (24.7)	7,280 (32.8)

1. Allowable load capacities listed are calculated using and applied safety factor of 4.0. Consideration of safety factors of 10 or higher may be necessary depending upon the application such as life safety or overhead.

2. Allowable load capacities are multiplied by reduction factors found in the Design Criteria section when anchor spacing or edge distances are less than critical distances.

3. Linear interpolation may be used to determine allowable loads for intermediate embedments and compressive strengths.

PERFORMANCE DATA

Ultimate and Allowable Load Capacities for Carbon and Stainless Steel Power-Bolt in Structural Lightweight Concrete^{1,2,3}

Anchor Diameter <i>d</i> in. (mm)	Minimum Embedment Depth <i>h_v</i> in. (mm)	Minimum Concrete Compressive Strength (<i>f'_c</i>)							
		3,000 psi (20.7 MPa)				5,000 psi (34.5 MPa)			
		Ultimate Load		Allowable Load		Ultimate Load		Allowable Load	
		Tension lbs. (kN)	Shear lbs. (kN)	Tension lbs. (kN)	Shear lbs. (kN)	Tension lbs. (kN)	Shear lbs. (kN)	Tension lbs. (kN)	Shear lbs. (kN)
1/4 (6.4)	1 1/4 (31.8)	1,000 (4.5)	1,520 (6.8)	250 (1.1)	380 (1.7)	1,320 (5.9)	1,520 (6.8)	330 (1.5)	380 (1.7)
	2 (50.8)	1,510 (6.8)	1,540 (6.9)	380 (1.7)	385 (1.7)	—	—	—	—
3/8 (9.5)	2 (50.8)	2,160 (9.7)	2,780 (12.5)	540 (2.4)	695 (3.1)	3,240 (14.6)	2,780 (12.5)	810 (3.6)	695 (3.1)
	3 1/2 (88.9)	4,200 (18.9)	4,980 (22.4)	1,050 (4.7)	1,245 (5.6)	—	—	—	—
1/2 (12.7)	2 1/2 (63.5)	3,680 (16.6)	4,615 (20.8)	920 (4.1)	1,155 (5.2)	4,920 (22.1)	4,615 (20.8)	1,230 (5.5)	1,155 (5.2)
	5 (127.0)	5,540 (24.9)	8,730 (39.3)	1,385 (6.2)	2,185 (9.8)	—	—	—	—
5/8 (15.9)	2 3/4 (69.9)	3,120 (14.0)	6,840 (30.8)	780 (3.5)	1,710 (7.7)	5,240 (23.6)	6,840 (30.8)	1,310 (5.9)	1,710 (7.7)
	6 (152.4)	6,730 (30.3)	14,340 (64.5)	1,685 (7.6)	3,585 (16.1)	—	—	—	—
3/4 (19.1)	3 (76.2)	5,600 (25.2)	8,765 (39.4)	1,400 (6.3)	2,190 (9.9)	7,880 (35.5)	8,765 (39.4)	1,970 (8.9)	2,190 (9.9)
	7 (177.8)	9,860 (44.4)	19,740 (88.8)	2,465 (11.1)	4,935 (22.2)	—	—	—	—

1. Tabulated load values are for anchors installed in sand-lightweight concrete. Concrete compressive strength must be at the specified minimum at the time of installation.
2. Allowable load capacities listed are calculated using and applied safety factor of 4.0. Consideration of safety factors of 10 or higher may be necessary depending upon the application such as life safety or overhead.
3. Linear interpolation may be used to determine ultimate and allowable loads for intermediate embedments and compressive strengths.

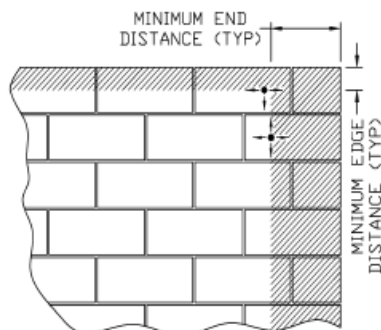
Ultimate and Allowable Load Capacities for Carbon and Stainless Steel Power-Bolt Installed Through Steel Deck into Structural Lightweight Concrete^{1,2,3,4}

Anchor Diameter <i>d</i> in. (mm)	Minimum Embedment Depth <i>h_v</i> in. (mm)	Lightweight Concrete over minimum 20 Gage Metal Deck, <i>f'_c</i> ≥ 3,000 (20.7 MPa)							
		Minimum 1-1/2" Wide Deck				Minimum 4-1/2" Wide Deck			
		Ultimate Load		Allowable Load		Ultimate Load		Allowable Load	
		Tension lbs. (kN)	Shear lbs. (kN)	Tension lbs. (kN)	Shear lbs. (kN)	Tension lbs. (kN)	Shear lbs. (kN)	Tension lbs. (kN)	Shear lbs. (kN)
1/4 (6.4)	1 1/4 (31.8)	720 (3.2)	2,360 (10.6)	180 (0.8)	590 (2.7)	920 (4.1)	2,360 (10.6)	230 (1.0)	590 (2.7)
3/8 (9.5)	2 (50.8)	720 (3.2)	2,740 (12.3)	180 (0.8)	685 (3.1)	1,840 (8.3)	2,740 (12.3)	460 (2.1)	685 (3.1)
1/2 (12.7)	2 1/2 (63.5)	1,640 (7.4)	2,740 (12.3)	410 (1.8)	685 (3.1)	2,000 (9.0)	4,400 (19.8)	500 (2.3)	1,100 (5.0)
5/8 (15.9)	2 3/4 (88.9)	—	—	—	—	2,000 (9.0)	4,440 (20.0)	500 (2.3)	1,110 (5.0)
3/4 (19.1)	3 (76.2)	—	—	—	—	4,960 (22.3)	4,480 (20.2)	1,240 (5.6)	1,120 (5.0)

1. Tabulated load values are for anchors installed in sand-lightweight concrete over steel deck. Concrete compressive strength must be at the specified minimum at the time of installation.
2. Allowable load capacities listed are calculated using and applied safety factor of 4.0. Consideration of safety factors of 10 or higher may be necessary depending upon the application such as life safety or overhead.
3. Tabulated load values are for anchors installed in the center of the flute. Spacing distances shall be in accordance with the spacing table for lightweight concrete listed in the Design Criteria section for Power-Bolt.
4. Anchors are permitted to be installed in the lower or upper flute of the metal deck provided the proper installation procedures are maintained.

PERFORMANCE DATA

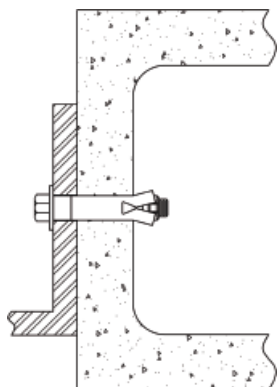
Ultimate and Allowable Load Capacities for Power-Bolt in Grout-Filled Concrete Masonry^{1,2,3,4}



Anchor Diameter <i>d</i> in. (mm)	Minimum Embed. Depth <i>h_v</i> in. (mm)	Minimum Edge Distance in. (mm)	Minimum End Distance in. (mm)	<i>f'_m</i> ≥ 1,500 psi (10.4 MPa)			
				Ultimate Load		Allowable Load	
				Tension lbs. (kN)	Shear lbs. (kN)	Tension lbs. (kN)	Shear lbs. (kN)
1/4 (6.4)	1 1/8 (28.6)	3 3/4 (95.3)	3 3/4 (95.3)	1,215 (5.5)	1,185 (5.3)	245 (1.1)	235 (1.1)
	2 1/2 (63.5)	5 1/4 (133.4)	3 3/4 (95.3)	1,760 (7.9)	1,185 (5.3)	350 (1.6)	235 (1.1)
3/8 (9.5)	2 (50.8)	5 5/8 (142.9)	5 5/8 (142.9)	1,985 (8.9)	3,065 (13.8)	395 (1.8)	615 (2.8)
	3 1/2 (88.9)	7 7/8 (200.0)	5 5/8 (142.9)	2,120 (9.5)	3,065 (13.8)	425 (1.9)	615 (2.8)
1/2 (12.7)	2 1/2 (63.5)	7 1/2 (190.5)	7 1/2 (190.5)	2,435 (11.0)	5,650 (25.4)	485 (2.2)	1,130 (5.1)
	4 (101.6)	10 1/2 (266.7)	7 1/2 (190.5)	2,690 (12.1)	5,650 (25.4)	540 (2.4)	1,130 (5.1)
5/8 (15.9)	2 3/4 (69.9)	9 3/8 (238.1)	9 3/8 (238.1)	2,560 (11.5)	9,000 (40.5)	510 (2.3)	1,800 (8.1)
	5 (127.0)	13 1/8 (333.4)	9 3/8 (238.1)	2,975 (13.4)	9,000 (40.5)	595 (2.7)	1,800 (8.1)
3/4 (19.1)	3 (76.2)	11 1/4 (285.8)	11 1/4 (285.8)	3,345 (15.0)	9,870 (44.4)	670 (3.0)	1,975 (8.9)
	5 (127.0)	15 3/4 (400.1)	11 1/4 (285.8)	4,250 (19.1)	9,870 (44.4)	850 (3.8)	1,975 (8.9)

1. Tabulated load values are for carbon steel and stainless steel anchors installed in minimum 6-inch wide, minimum Grade N, Type II, lightweight, medium-weight or normal-weight concrete masonry units conforming to ASTM C 90. Mortar must be minimum Type N. Masonry cells may be grouted. Masonry compressive strength must be at the specified minimum at the time of installation (*f'_m* ≥ 1,500 psi).
2. Allowable load capacities listed are calculated using and applied safety factor of 5.0. Consideration of safety factors of 10 or higher may be necessary depending upon the application such as life safety or overhead.
3. Linear interpolation may be used to determine ultimate and allowable loads for intermediate embedment depths.
4. The tabulated values are for anchors installed at a minimum of 12 anchor diameters on center for 100 percent capacity. Spacing distances may be reduced to 6 anchor diameters on center provided the capacities are reduced by 50 percent. Linear interpolation may be used for intermediate spacing.

Ultimate and Allowable Load Capacities for Power-Bolt in Hollow Concrete Masonry^{1,2,3,4,5}

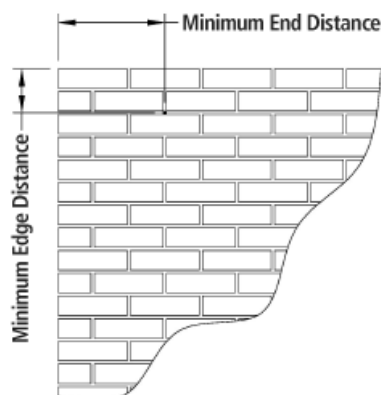


Anchor Diameter <i>d</i> in. (mm)	Minimum Embed. Depth <i>h_v</i> in. (mm)	Minimum Edge Distance in. (mm)	Minimum End Distance in. (mm)	<i>f'_m</i> ≥ 1,500 psi (10.4 MPa)			
				Ultimate Load		Allowable Load	
				Tension lbs. (kN)	Shear lbs. (kN)	Tension lbs. (kN)	Shear lbs. (kN)
1/4 (6.4)	7/8 (22.2)	3 3/4 (95.3)	3 3/4 (95.3)	600 (2.7)	765 (3.4)	120 (0.5)	155 (0.7)
	1 1/4 (31.8)	3 3/4 (95.3)	8 (203.2)	825 (3.7)	1,055 (4.8)	165 (0.7)	210 (0.9)
	1 1/2 (38.1)	3 3/4 (95.3)	12 (304.8)	1,130 (5.1)	1,230 (5.5)	225 (1.0)	245 (1.1)
3/8 (9.5)	1 1/4 (31.8)	12 (304.8)	8 (203.2)	1,360 (6.1)	2,150 (9.7)	270 (1.2)	430 (1.9)
	1 1/2 (38.1)	12 (304.8)	12 (304.8)	1,470 (6.6)	2,600 (11.7)	295 (1.3)	520 (2.3)
1/2 (12.7)	1 1/4 (31.8)	12 (304.8)	8 (203.2)	2,560 (11.5)	2,150 (9.7)	590 (2.4)	430 (1.9)
	1 1/2 (38.1)	12 (304.8)	12 (304.8)	2,560 (11.5)	3,385 (15.2)	510 (2.3)	675 (3.0)

1. Tabulated load values are for carbon steel and stainless steel anchors installed in minimum 6-inch wide, minimum Grade N, Type II, lightweight, medium-weight or normal-weight concrete masonry units conforming to ASTM C 90. Mortar must be minimum Type N. Masonry cells may be grouted. Masonry compressive strength must be at the specified minimum at the time of installation (*f'_m* ≥ 1,500 psi).
2. Allowable load capacities listed are calculated using and applied safety factor of 5.0. Consideration of safety factors of 10 or higher may be necessary depending upon the application such as life safety or overhead.
3. Linear interpolation may be used to determine ultimate and allowable loads for intermediate embedment depths.
4. The tabulated values are for anchors installed at a minimum of 16 anchor diameters on center for 100 percent capacity. Spacing distances may be reduced to 8 anchor diameters on center provided the capacities are reduced by 50 percent. Linear interpolation may be used for intermediate spacing.
5. Anchors length shall be of suitable length for the concrete masonry unit wall thickness and consideration of a fixture to engage the base material at the minimum embedment depth.

PERFORMANCE DATA

Ultimate and Allowable Load Capacities for Power-Bolt in Clay Brick Masonry^{1,2,3}



Anchor Dia. <i>d</i> in. (mm)	Min. Embed. Depth <i>h_v</i> in. (mm)	Min. Edge Distance	Min. End Distance	Min. Spacing Distance	Structural Brick Masonry <i>f_m</i> ≥ 1,500 psi (10.4 MPa)			
					Ultimate Load		Allowable Load	
					Tension lbs. (kN)	Shear lbs. (kN)	Tension lbs. (kN)	Shear lbs. (kN)
1/4 (6.4)	7/8 (22.2)	8 (203.2)	4 (101.6)	6 (152.4)	1,090 (4.9)	1,160 (5.2)	220 (1.0)	230 (1.0)
	1 1/2 (38.1)				1,455 (6.6)	1,265 (5.7)	290 (1.3)	255 (1.1)
3/8 (9.5)	2 (50.8)	12 (304.8)	6 (152.4)	8 (203.2)	2,015 (9.1)	3,655 (16.5)	405 (1.8)	730 (3.3)
1/2 (12.7)	2 1/2 (63.5)		8 (203.2)	10 (254.0)	3,110 (14.0)	4,585 (20.6)	620 (2.8)	915 (4.1)
5/8 (15.9)	2 3/4 (69.9)	16 (406.4)	10 (254.0)	12 (304.8)	4,535 (20.4)	5,470 (24.6)	905 (4.1)	1,095 (4.9)
3/4 (19.1)	3 (76.2)		12 (304.8)	16 (406.4)	5,930 (26.7)	6,770 (30.5)	1,185 (5.3)	1,355 (6.1)

1. Tabulated load values are for anchors installed in multiple wythe, minimum Grade SW, solid clay brick masonry walls conforming to ASTM C 62. Mortar must be minimum Type N. Masonry compressive strength must be at the specified minimum at the time of installation (*f_m* ≥ 1,500 psi).
2. Allowable load capacities listed are calculated using and applied safety factor of 5.0. Consideration of safety factors of 10 or higher may be necessary depending upon the application such as life safety or overhead.
3. Spacing between anchors may be reduced to half the listed distances provided the capacities are reduced by 50 percent. Linear interpolation may be used for intermediate spacing.

DESIGN CRITERIA (ALLOWABLE STRESS DESIGN)

Combined Loading

For anchors loaded in both shear and tension, the combination of loads should be proportioned as follows:

$$\left(\frac{N_u}{N_n}\right)^{\frac{5}{3}} + \left(\frac{V_u}{V_n}\right)^{\frac{5}{3}} \leq 1 \quad \text{OR} \quad \left(\frac{N_u}{N_n}\right) + \left(\frac{V_u}{V_n}\right) \leq 1$$

Where: *N_u* = Applied Service Tension Load
N_n = Allowable Tension Load
V_u = Applied Service Shear Load
V_n = Allowable Shear Load

Load Adjustment Factors for Spacing and Edge Distances¹

Anchor Installed in Normal-Weight Concrete					
Anchor Dimension	Load Type	Critical Distance (Full Anchor Capacity)	Critical Load Factor	Minimum Distance (Reduced Capacity)	Minimum Load Factor
Spacing (<i>s</i>)	Tension and Shear	<i>s_{cr}</i> = 2.0 <i>h_v</i>	<i>F_{N_S}</i> = <i>F_{V_S}</i> = 1.0	<i>s_{min}</i> = <i>h_v</i>	<i>F_{N_S}</i> = <i>F_{V_S}</i> = 0.50
Edge Distance (<i>c</i>)	Tension	<i>c_{cr}</i> = 12 <i>d</i>	<i>F_{N_C}</i> = 1.0	<i>c_{min}</i> = 5 <i>d</i>	<i>F_{N_C}</i> = 0.70
	Shear	<i>c_{cr}</i> = 12 <i>d</i>	<i>F_{V_C}</i> = 1.0	<i>c_{min}</i> = 5 <i>d</i>	<i>F_{V_C}</i> = 0.35
Anchor Installed in Lightweight Concrete					
Anchor Dimension	Load Type	Critical Distance (Full Anchor Capacity)	Critical Load Factor	Minimum Distance (Reduced Capacity)	Minimum Load Factor
Spacing (<i>s</i>)	Tension and Shear	<i>s_{cr}</i> = 2.0 <i>h_v</i>	<i>F_{N_S}</i> = <i>F_{V_S}</i> = 1.0	<i>s_{min}</i> = <i>h_v</i>	<i>F_{N_S}</i> = <i>F_{V_S}</i> = 0.50
Edge Distance (<i>c</i>)	Tension	<i>c_{cr}</i> = 12 <i>d</i>	<i>F_{N_C}</i> = 1.0	<i>c_{min}</i> = 5 <i>d</i>	<i>F_{N_C}</i> = 0.80
	Shear	<i>c_{cr}</i> = 12 <i>d</i>	<i>F_{V_C}</i> = 1.0	<i>c_{min}</i> = 5 <i>d</i>	<i>F_{V_C}</i> = 0.40

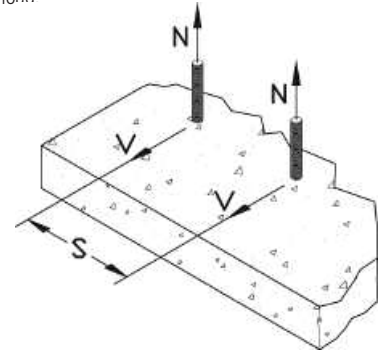
1. Allowable load values found in the performance data tables are multiplied by reduction factors when anchor spacing or edge distances are less than critical distances. Linear interpolation is allowed for intermediate anchor spacing and edge distances between critical and minimum distances. When an anchor is affected by both reduced spacing and edge distance, the spacing and edge reduction factors must be combined (multiplied). Multiple reduction factors for anchor spacing and edge distance may be required depending on the anchor group configuration.

DESIGN CRITERIA (ALLOWABLE STRESS DESIGN)**Load Adjustment Factors for Normal-Weight Concrete**

Spacing, Tension (F_{N5}) & Shear (F_{V5})																
Dia. (in.)	1/4			3/8			1/2			5/8			3/4			
h_v (in.)	1 1/4	1 3/4	2 1/2	2	2 1/2	3 1/2	2 1/2	3 1/2	5	2 3/4	4	6	3	4 1/2	7	
s_{cr} (in.)	2 1/2	3 1/2	5	4	5	7	5	7	10	5 1/2	8	12	6	9	14	
s_{min} (in.)	1 1/4	1 3/4	2 1/2	2	2 1/2	3 1/2	2 1/2	3 1/2	5	2 3/4	4	6	3	4 1/2	7	
Spacing, s (inches)	1 1/4	0.50														
	1 3/4	0.70	0.50													
	2	0.80	0.57		0.50											
	2 1/2	1.00	0.71	0.50	0.63	0.50		0.50								
	2 3/4		0.79	0.55	0.69	0.55		0.55		0.50						
	3		0.86	0.60	0.75	0.60		0.60		0.55			0.50			
	3 1/2		1.00	0.70	0.88	0.70	0.50	0.70	0.50	0.64			0.58			
	4			0.80	1.00	0.80	0.57	0.80	0.57	0.73	0.50		0.67			
	4 1/2			0.90		0.90	0.64	0.90	0.64	0.82	0.56		0.75	0.50		
	5			1.00		1.00	0.71	1.00	0.71	0.50	0.91	0.63	0.83	0.56		
	5 1/2						0.79		0.79	0.55	1.00	0.69	0.92	0.61		
	6						0.86	0.60		0.75	0.50	1.00	0.67			
	7						1.00		1.00	0.70	0.88	0.58	0.78	0.50		
	8								0.80		1.00	0.67	0.89	0.57		
	9								0.90			0.75	1.00	0.64		
	10								1.00			0.83		0.71		
	12											1.00		0.86		
	14													1.00		

Notes: For anchors loaded in tension and shear, the critical spacing (s_{cr}) is equal to 2 embedment depths ($2 h_v$) at which the anchor achieves 100% of load.

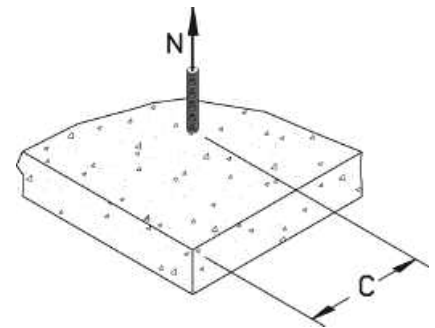
Minimum spacing (s_{min}) is equal to 1 embedment depth (h_v) at which the anchor achieves 50% of load.



Edge Distance, Tension (F_{Nc})						
Dia. (in.)	1/4		3/8		1/2	
c_{cr} (in.)	3		4 1/2		6	
c_{min} (in.)	1 1/4		1 7/8		2 1/2	
Edge Distance, c (inches)	1 1/4	0.70				
	1 5/8	0.76				
	1 7/8	0.81	0.70			
	2	0.83	0.71			
	2 1/2	0.91	0.77	0.70		
	3	1.00	0.83	0.74		
	3 1/8		0.84	0.75	0.70	
	3 3/4		0.91	0.81	0.74	0.70
	4		0.94	0.83	0.76	0.71
	4 1/2		1.00	0.87	0.79	0.74
	5			0.91	0.83	0.77
	6			1.00	0.90	0.83
	6 1/4				0.91	0.84
	7				0.97	0.89
	7 1/2				1.00	0.91
	8					0.94
	9					1.00

Notes: For anchors loaded in tension, the critical edge distance (c_{cr}) is equal to 12 anchor diameters ($12d$) at which the anchor achieves 100% of load.

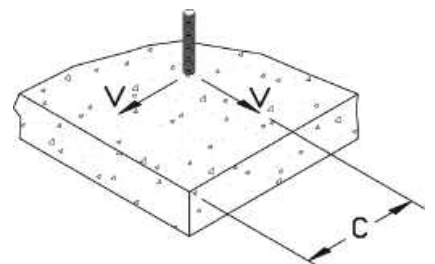
Minimum edge distance (c_{min}) is equal to 5 anchor diameters ($5d$) at which the anchor achieves 70% of load.



Edge Distance, Shear (F_{Vc})						
Dia. (in.)	1/4		3/8		1/2	
c_{cr} (in.)	3		4 1/2		6	
c_{min} (in.)	1 1/4		1 7/8		2 1/2	
Edge Distance, c (inches)	1 1/4	0.35				
	1 5/8	0.49				
	1 7/8	0.58	0.35			
	2	0.63	0.38			
	2 1/2	0.81	0.50	0.35		
	3	1.00	0.63	0.44		
	3 1/8		0.66	0.47	0.35	
	3 3/4		0.81	0.58	0.44	0.35
	4		0.88	0.63	0.48	0.38
	4 1/2		1.00	0.72	0.55	0.44
	5			0.81	0.63	0.50
	6			1.00	0.78	0.63
	6 1/4				0.81	0.66
	7				0.93	0.75
	7 1/2				1.00	0.81
	8					0.88
	9					1.00

Notes: For anchors loaded in shear, the critical edge distance (c_{cr}) is equal to 12 anchor diameters ($12d$) at which the anchor achieves 100% of load.

Minimum edge distance (c_{min}) is equal to 5 anchor diameters ($5d$) at which the anchor achieves 35% of load.



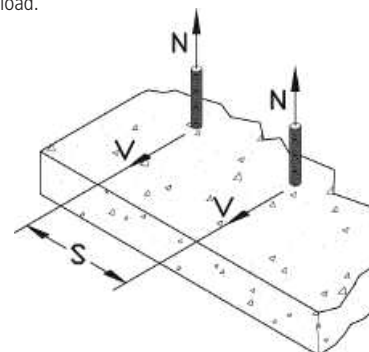
DESIGN CRITERIA (ALLOWABLE STRESS DESIGN)

Load Adjustment Factors for Lightweight Concrete

Spacing, Tension (F_{NT}) & Shear (F_{VS})																
Dia. (in.)	1/4			3/8			1/2			5/8			3/4			
h_V (in.)	1 1/4	1 3/4	2 1/2	2	2 1/2	3 1/2	2 1/2	3 1/2	5	2 3/4	4	6	3	4 1/2	7	
s_{cr} (in.)	2 1/2	3 1/2	5	4	5	7	5	7	10	5 1/2	8	12	6	9	14	
s_{min} (in.)	1 1/4	1 3/4	2 1/2	2	2 1/2	3 1/2	2 1/2	3 1/2	5	2 3/4	4	6	3	4 1/2	7	
Spacing, s (inches)	1 1/4	0.50														
	1 3/4	0.70	0.50													
	2	0.80	0.57		0.50											
	2 1/2	1.00	0.71	0.50	0.63	0.50		0.50								
	2 3/4		0.79	0.55	0.69	0.55		0.55		0.50						
	3		0.86	0.60	0.75	0.60		0.60		0.55			0.50			
	3 1/2		1.00	0.70	0.88	0.70	0.50	0.70	0.50	0.64			0.58			
	4			0.80	1.00	0.80	0.57	0.80	0.57	0.73	0.50		0.67			
	4 1/2			0.90		0.90	0.64	0.90	0.64	0.82	0.56		0.75	0.50		
	5			1.00		1.00	0.71	1.00	0.71	0.91	0.63		0.83	0.56		
	5 1/2						0.79		0.79	0.55	1.00	0.69	0.92	0.61		
	6						0.86		0.86	0.60		0.75	1.00	0.67		
	7						1.00		1.00	0.70		0.88	0.58	0.78	0.50	
	8									0.80		1.00	0.67	0.89	0.57	
	9									0.90			0.75	1.00	0.64	
	10									1.00			0.83		0.71	
	12											1.00			0.86	
	14														1.00	

Notes: For anchors loaded in tension and shear, the critical spacing (s_{cr}) is equal to 2 embedment depths ($2h_V$) at which the anchor achieves 100% of load.

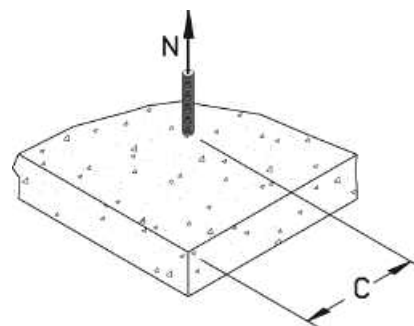
Minimum spacing (s_{min}) is equal to 1 embedment depth (h_V) at which the anchor achieves 50% of load.



Edge Distance, Tension (F_{NT})					
Dia. (in.)	1/4	3/8	1/2	5/8	3/4
c_{cr} (in.)	3	4 1/2	6	7 1/2	9
c_{min} (in.)	1 1/4	1 7/8	2 1/2	3 1/8	3 3/4
Edge Distance, c (inches)	1 1/4	0.80			
	1 5/8	0.84			
	1 7/8	0.87	0.80		
	2	0.89	0.81		
	2 1/2	0.94	0.85	0.80	
	3	1.00	0.89	0.83	
	3 1/8		0.90	0.84	0.80
	3 3/4		0.94	0.87	0.83
	4		0.96	0.89	0.84
	4 1/2		1.00	0.91	0.86
	5			0.94	0.89
	6			1.00	0.93
	6 1/4				0.94
	7				0.98
	7 1/2				1.00
	8				0.96
	9				1.00

Notes: For anchors loaded in tension, the critical edge distance (c_{cr}) is equal to 12 anchor diameters ($12d$) at which the anchor achieves 100% of load.

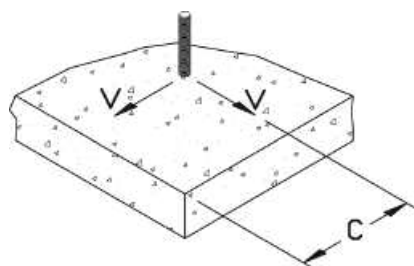
Minimum edge distance (c_{min}) is equal to 5 anchor diameters ($5d$) at which the anchor achieves 80% of load.



Edge Distance, Shear (F_{VS})					
Dia. (in.)	1/4	3/8	1/2	5/8	3/4
c_{cr} (in.)	3	4 1/2	6	7 1/2	9
c_{min} (in.)	1 1/4	1 7/8	2 1/2	3 1/8	3 3/4
Edge Distance, c (inches)	1 1/4	0.40			
	1 5/8	0.53			
	1 7/8	0.61	0.40		
	2	0.66	0.43		
	2 1/2	0.83	0.54	0.40	
	3	1.00	0.66	0.49	
	3 1/8		0.69	0.51	0.40
	3 3/4		0.83	0.61	0.49
	4		0.89	0.66	0.52
	4 1/2		1.00	0.74	0.59
	5			0.83	0.66
	6			1.00	0.79
	6 1/4				0.83
	7				0.93
	7 1/2				1.00
	8				0.89
	9				1.00

Notes: For anchors loaded in shear, the critical edge distance (c_{cr}) is equal to 12 anchor diameters ($12d$) at which the anchor achieves 100% of load.

Minimum edge distance (c_{min}) is equal to 5 anchor diameters ($5d$) at which the anchor achieves 40% of load.



ORDERING INFORMATION**Carbon Steel Hex Head Power-Bolt**

Cat. No.	Anchor Size	Drill Dia.	Min. Embed.	Std. Box	Std. Carton	Wt./100
6900	1/4" x 1"	1/4"	7/8"	100	600	2
6902	1/4" x 1 3/4"	1/4"	1-1/4"	100	600	3
6906	1/4" x 3"	1/4"	1-1/4"	100	600	5
6907	5/16" x 1 3/4"	5/16"	1-1/2"	100	600	5
6908	5/16" x 2 1/2"	5/16"	1-1/2"	50	300	6
6909	5/16" x 3 1/2"	5/16"	1-1/2"	50	300	8
6911*	3/8" x 1 7/8"	3/8"	1-1/4"	50	300	6
6910	3/8" x 2 1/4"	3/8"	2"	50	300	8
6913	3/8" x 3"	3/8"	2"	50	300	11
6914	3/8" x 3 1/2"	3/8"	2"	50	300	12
6916	3/8" x 4"	3/8"	2"	50	300	14
6930	1/2" x 2 3/4"	1/2"	2-1/2"	50	200	16
6932	1/2" x 3 3/4"	1/2"	2-1/2"	25	150	21
6934	1/2" x 4 3/4"	1/2"	2-1/2"	25	150	26
6936	1/2" x 5 3/4"	1/2"	2-1/2"	25	150	32
6940	5/8" x 3"	5/8"	2-3/4"	20	120	28
6942	5/8" x 4"	5/8"	2-3/4"	15	90	40
6944	5/8" x 5"	5/8"	2-3/4"	15	90	47
6945	5/8" x 6"	5/8"	2-3/4"	15	90	57
6947	5/8" x 8 1/2"	5/8"	2-3/4"	10	40	77
6950	3/4" x 3 1/4"	3/4"	3"	15	90	47
6952	3/4" x 4 1/4"	3/4"	3"	10	60	58
6954	3/4" x 5 1/4"	3/4"	3"	10	60	70
6956	3/4" x 7 1/4"	3/4"	3"	10	40	105
6957	3/4" x 8 1/4"	3/4"	3"	10	40	110

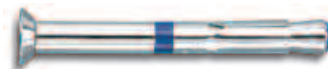


The published length is measured from below the washer to the end of the anchor.

*This size does not have a compression ring.

Carbon Steel Flat Head Power-Bolt

Cat. No.	Anchor Size	Drill Dia.	Min. Embed.	Std. Box	Std. Carton	Wt./100
6981	3/8" x 3 3/4"	3/8"	2"	50	300	14
6982	3/8" x 5"	3/8"	2"	50	300	17
6983	3/8" x 6"	3/8"	2"	50	300	20
6984	1/2" x 5"	1/2"	2-1/2"	25	150	26
6987	5/8" x 5 1/2"	5/8"	2-3/4"	15	90	57



The published length is the overall length of the anchor.

The flat head Power-Bolt anchor has a hex key insert formed in the head of the bolt.

Each box contains an Allen wrench which matches the insert size.

Stainless Steel Hex Head Power-Bolt

Cat. No.	Anchor Size	Drill Dia.	Min. Embed.	Std. Box	Std. Carton	Wt./100
5902	1/4" x 1 3/4"	1/4"	1-1/4"	100	600	3
5906	1/4" x 3"	1/4"	1-1/4"	100	600	5
5910	3/8" x 2 1/4"	3/8"	2"	50	300	10
5914	3/8" x 3 1/2"	3/8"	2"	50	300	12
5916	3/8" x 4"	3/8"	2"	50	300	14
5930	1/2" x 2 3/4"	1/2"	2-1/2"	50	200	16
5934	1/2" x 4 3/4"	1/2"	2-1/2"	25	150	26



The published length is measured from below the washer to the end of the anchor.